







CVI3 **Advanced** assembly system

Integrated solutions Advanced process control **Unmatched flexibility**

More Than Productivity

Fully integrated solutions

To fit your dedicated applications

From simple tightening to a complete process control

Our close co-operation with the main automotive manufacturers has helped develop the Desoutter CVI3 assembly system. Dedicated to meet the demanding requirements of this industry segment, the CVI3 platform assures the traceability of all the safety critical application process. The integration of error proofing modules and the wide range of tools offer the flexibility to adapt to each application.

>> BENEFITS

- Fast installation and commissioning thanks to the connectivity and the user-friendly interface
- Assembly quality guaranteed with the process control and the error proofing modules
- Reliable and safe with robust tools and hardware backup with the ePOD device
- Ready for your next requirements thanks to upgrade capabilities and tool range flexibility













CVI3 Suite - Software Package

CVI

· Create & manage tailor-made access rights per user profile.

CVI

· Set your systems point to point or via network with an intuitive & guided interface.

CVI

· Monitor and diagnostic in live your systems. Check directly the I/O and fieldbus for an easy commissioning.

· Analyse & import/export tightening data with results curves, filters, profiles.

 Collect & store 100% tightening data in a real-time database with advanced analytics via a web based software in service mode.

UNIQUE CONTROLLER PLATFORM

Each controller has the benefit of sharing the same architecture and design with a global software suite.



CVI3 Function All essential features with button keypad interface



CVI3 Vision



User friendly with touchscreen interface and extend with battery tools possibilities



TWINCVI3 Vision Compact controller with 2 tool channels

The CVI3 tools are designed to deliver maximum comfort, high productivity and unmatched flexibility.

WIDE RANGE OF TOOLS





The brushless motor combined with the torque transducer is a robust solution. Whatever the shape or connection, you will find the right tool.



Angle head fixtured spindle EFDA*

*Check with your local Desoutter representative regarding Double Transducers spindles



CUSTOMISE TO FIT

Special heads, specific shapes and customised machines can be designed to meet all requirements. Furthermore, the use of arms, torque tubes, tool holders and stands will complete the overall installation.



Optimise the tightening process

- Network communication: standard fieldbus & advanced customer protocols
- Tightening Strategy: combine flexible steps with different control and different monitoring
- Assembly process : control a complete operation with several tightenings and logics
- Direct visualisation and access: simple configuration and results on the controller screen and on a remote HMI



Full error pr

- · Thanks to dedicated error proofing accessories on a bus communication, the process is 100% reliable and under control.
- Extend your automation control with the CVI Logix features to have a complete stand alone working station thanks to an ePOD module.





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Synchronise fixtured spindles

For maximum efficiency

Increase your productivity in the blink of an eye

Increasing the productivity means finding a way to reduce the tact time for the operation. By synchronising different tightenings, the operation time can be drastically reduced. The TWINCVI3 or the WORKGROUP SYNCHRO allows such operations with easy installation and commissioning. A unique entry point is enough to configure the overall system and to collect the data.

TWINCVI3 Vision

Asynchronous Mode

Same features as 2 stand-alone loops with only one access point

Synchronous Mode

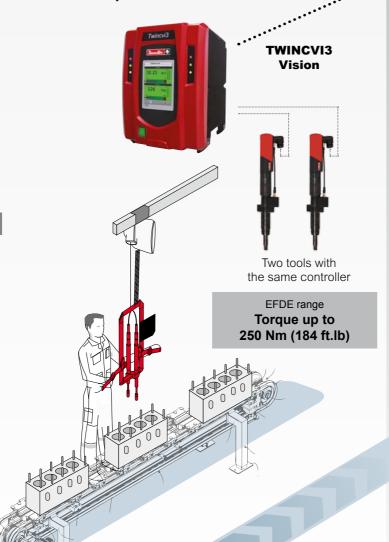
Simple integration with no need of additional mechanical or electronic connections, the synchronisation is simply done through the software

>> BENEFITS

- Small space needed thanks to a compact design for a two cord tool channels solution
- Flexible usage with 2 working modes
- Save the amount of connections and simplify the communication through 1 unique entry point
- Quick to synchronize as all is done through a friendly interface



2 tools controlled by a unique controller, the TWINCVI3 Vision



CVI NET WEB

Full data traceability



>> BENEFITS

- All data secured thanks to real time collection and storage
- Accessible by everyone for data viewing with just a web browser
- Fast processing for the results, curves and statistics report in a click

WORKGROUP SYSTEM

ed spindles controlled in synchronous mode



>> BENEFITS

- Flexibility thanks to the use of standard controllers with an additional ePOD device
- Fast commissioning with 1 entry point for the solution
- Synchronisation of the controllers via the integrated ethernet network



Mobility with traceability

Freedom from cable with battery tools

Bringing all the latest innovations to your assembly line

The EABCom - EPBCom is a highly ergonomic and accurate battery tool for every critical and safety critical applications. It offers a working comfort to operators with its light weight and advanced design, and is able to run a complete shift with its Li-ion battery technology.

It integrates easily to the CVI3 Vision controller, supporting the most advanced tightening strategies and communication protocols with your line management system.

This cordless tool also offers an excellent level of performance, both on tool speed and on communication ability, which overall makes it the perfect battery tool for your assembly lines.

CVI3 LOOP CONFIGURATION

Multi Battery Tools

Virtual controllers management by Desoutter

Optimized footprint - free from cable - Full Traceability



WITH 1 CVI3 VISION

ADD UP TO 3 VIRTUAL CONTROLLERS GET UP TO 4 BATTERY TOOLS CONNECTED







Accessories can be dedicated to only one virtual controller or to the whole virtual controllers



Easy attachment for special head

• High speed tool and increased autonomy with 36V

Strong & efficient wireless communication, tested in

battery & 2.1 Ah capacity

• Embedded display for pset selection

Pistol Version: additional features

- Torque 1,5-17 Nm
- Compatible with both 18v and 36V batteries
- White LED activated by movement

eLINK range

Angle head tool with integrated task light



Barcode reader ready



EASY INTEGRATION

- Quick wireless installation Directly on an existing CVI3
- · Data collection through wireless communication
- · Improve error-proofing control with advanced tightening strategies
- Easy attachment for crowfoot & tubenuts

OPTIMIZED MAINTENANCE

- · Long life batteries, no memory effect on Li-ion battery
- Dust & oil proof trigger
 Common spare parts with all CVI3 range

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Long life Li-ion battery

technology

Applications and solutions

Each application has a dedicated solution

Meet your productivity requirements with Desoutter solutions

The choice of assembly solutions in the automotive industry is strongly influenced by their quality standards. In Desoutter, we propose dedicated solutions for each one of these applications, in order to fulfill all the requirements for the assembly. We give flexibility to the customer with a large tools range both on cord and cordless technologies, we ensure an easy integration within the assembly process, and we guarantee the traceability of all data through our CVI3 controllers.

















